

Work Order ID 116182

Monday, April 07, 2014 2:41:26 PM

116182

Ship-vid April Page 1

Item ID: D212-580-043

Revision ID:

Item Name: Led Pulse Light

Start Date: 4/7/2014 Start Qty: 5.00

Required Date: 4/14/2014 Req'd Qty: 5.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: MF Date: 14-4-2

QC: _____ Date: _____

Tooling: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN-D212-580-2

D

100

Document Control

DOCUMENT CONTROL

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD212-580-043 CHG001

DAS
31
9-89

14-04-15

ML5 14-04-16

4

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

4

DAS
33
9-89

14-04-11

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
31
9-89

14-04-16

4a

Work Order ID 116182

Monday, April 07, 2014 2:41:26 PM

116182

Page 2

Item ID: D212-580-043

Revision ID:

Item Name: Led Pulse Light

Start Date: 4/7/2014 Start Qty: 5.00

Required Date: 4/14/2014 Req'd Qty: 5.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center ID

130

130

Packaging

Packaging

Operation
Description

Pick Kit

Memo

Identify and pack for shipping as per PPPD212-580-043

Location: 032

PPP rev: _____

Set Up/
Run Hours

0.00

0.00

Tool ID

Tool #

Plan
CodeDAS
06
9-89Accept
QtyReject
QtyReject
NumberInsp.
Stamp

APR 16 2014

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

MLJ 14-04-16

MLJ 14-04-16

Picklist Print

Monday, April 07, 2014 2:41:19 PM

Page 1

Work Order ID: 116182

116182

D212-580-043

Parent Item: D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 10-05-11 JLM VERIFIED BY:DD IPP
rev:B 10.10.12 AS PER ECN10-618 DD VEF:JLM IPP rev:C
10.11.22 AS PER ECN10-642 DD VEF:JLM IPP rev:D 10.12.16
AS PER ECN10-658 DD VEF:EC IPP rev:E 11.03.31 added
D4377-1 DD VEF:EC IPP REV:F 12.02.24 as per DSI9596
rev a DD vef:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
EWLA1000DBDS0W LED Light		Purchased	No			110	Each	16.0000	2	10 8		DAS 33 9-89	
EWLA1000DBDS0W					Location		Loc Qty		Loc Code				
DAS 31 9-89					ST448		16						
					105933		1		17105933				
					125858		15		7x125858				
D4078-1 Clamp Half		Manufactured	No			110	Each	12.0000	2	10 8		DAS 33 9-89	
D4078-1					Location		Loc Qty		Loc Code				
DAS 31 9-89					ST090		12						
					102190		7		7x102190				
					112502		5		1x112502				
D4079-1 Clamp Half, Attachment		Manufactured	No			110	Each	23.0000	2	10 8		DAS 33 9-89	14-04-11
D4079-1					Location		Loc Qty		Loc Code				
DAS 31 9-89					ST090		23						
					102281		9		102281				
					114420		14						

Picklist Print

Monday, April 07, 2014 2:41:19 PM

Page 2

Work Order ID: 116182

116182

Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

D4081-1 Manufactured No

110 Each 50.0000

2 10 8

DAS
33
9-89

D4081-1
Bushing

Location Loc Qty Loc Code

ST090 50

102356 9

109934 41

102356

110 Each 12.0000

1 5 4

DAS
33
9-89

MS26574-3 Purchased No

MS26574-3
CIRCUIT BREAKER
DAS
31
9-89

Location Loc Qty Loc Code

ST305 12

m125939 12

110 Each 11.0000

1 125939
5 4

DAS
33
9-89

MS22073-3 Purchased No

MS22073-3
CIRCUIT BREAKER
DAS
31
9-89

Location Loc Qty Loc Code

ST323 11

m125939 11

110 Each 12.0000

1 125939
5 4

DAS
33
9-89

MS24524-21 Purchased No

MS24524-21
SWITCH (ON-OFF-ON)

Location Loc Qty Loc Code

ST323 12

m125939 12

125939

DAS
31
9-89

14-04-11

Monday, April 07, 2014 2:41:20 PM

Shop Packet Print

Page 2

Picklist Print

Monday, April 07, 2014 2:41:20 PM

Page 3

Work Order ID: 116182

116182

Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

1210/2405-2A

Purchased

No

110

Each

36.0000

1 54
**

DAS
33
9-89

4 *1210/2405-2A*
PULSE LIGHT MODULE

DAS
31
9-89

Location

Loc Qty

Loc Code

ST

1

103705

1

ST461

35

m126776

15

m127289

20

126776

110

Each

43.0000

1 54
**

DAS
33
9-89

206486-2

Purchased

No

4 *206486-2*
CONNECTOR, SOCKET (J1000)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST394

43

m125820

13

m125901

30

125820

110

Each

14.0000

1 54
**

DAS
33
9-89

206485-1

Purchased

No

4 *206485-1*
CONNECTOR, PLUG (J1000)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST394

14

M125701

14

125701

110

Each

16.0000

1 54
**

DAS
33
9-89

14-04-11

206458-1

Purchased

No

4 *206458-1*
FEED-THRU-RECEPTACLE (J2/J3)

DAS
31
9-89

Location

Loc Qty

Loc Code

ST394

16

M125820

16

125820

Monday, April 07, 2014 2:41:20 PM

Shop Packet Print

Page 3

Picklist Print

Page 4

Monday, April 07, 2014 2:41:20 PM

Work Order ID: 116182

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Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

206460-1 Purchased No

110 Each 15.0000

206460-1
CONNECTOR, PLUG (P2)

1 54
**
DAS
33
9-89

Location Loc Qty Loc Code

ST394 15

M125839 15

110 Each 17.0000

205838-1 Purchased No

205838-1
CONNECTOR, PLUG (P3)

125839
1 54
**
DAS
33
9-89

Location Loc Qty Loc Code

ST394 17

M125701 17

110 Each 40.0000

M39029/64-369 9-89 Purchased No

M39029/64-369
Connector, Pins (J1000)

125701
10 50 40
**
DAS
33
9-89

Location Loc Qty Loc Code

ST287 40

m126550 40

110 Each 321.0000

M39029/63-368 9-89 Purchased No

M39029/63-368
CONTACTS, SOCKETS (P1000)

126550
30 150 120
**
DAS
33
9-89

Location Loc Qty Loc Code

ST286 320

M128376 320

ST287 1

M125901 1

1198128376

1+125901

Monday, April 07, 2014 2:41:21 PM

Shop Packet Print

Page 4

Picklist Print

Monday, April 07, 2014 2:41:21 PM

Work Order ID: 116182

116182

Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

1-206062-4

Purchased

No

110

Each

24.0000

4 20 14

**

DAS
33
9-89

1-206062-4
CONNECTOR BACKSHELL

DAS
31
9-89

Location

Loc Qty

Loc Code

ST395

24

M125733

4

M128376

20

110

Each

286.0000

4x 125733
12x 128376
2 40 8

**

DAS
33
9-89

AN4-17A

Purchased

No

AN4-17A
Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

ST357

12

124858

12

ST515

274

M127817

274

110

Each

211.0000

4 20 14

**

DAS
33
9-89

AN3-7A

Purchased

No

AN3-7A
Bolt

DAS
31
9-89

Location

Loc Qty

Loc Code

ST351

111

M127070

61

M128634

50

ST511

100

M126175

100

127070

Picklist Print

Page 6

Monday, April 07, 2014 2:41:22 PM

Work Order ID: 116182

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Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

4,019.000

2

10 8

MS21042L4

Locknut

**

DAS
33
9-89

DAS
31
9-89

Location

Loc Qty

Loc Code

ST314

44

m126015

12

m126275

32

ST509

3964

m127255

71

m127813

1083

m128300

2810

ST518

11

m127376

11

128300

110

Each

8,972.000

7

35 28

**

DAS
33
9-89

14-04-11

MS21042L3

Purchased

No

MS21042L3

Nut

DAS
31
9-89

Location

Loc Qty

Loc Code

ST314

2017

M127410

976

M127831

41

M128401

1000

ST506

955

123900

955

ST509

6000

M128754

6000

127410

Monday, April 07, 2014 2:41:22 PM

Shop Packet Print

Page 6

Picklist Print

Monday, April 07, 2014 2:41:22 PM

Page 7

Work Order ID: 116182

116182

Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0463J

Purchased

No

110

Each

7,747.000

4

20 16

NAS1149D0463.J

WASHER

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST294

130

M127693

130

ST510a

7617

M127813

22

M127904

3000

M128591

4595

NAS1149D0363J

Purchased

No

110

Each

5,681.000

8

40 32

NAS1149D0363.J

Washer

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

5658

m126319

154

m127813

504

m128429

5000

AN525-832R10

Purchased

No

110

Each

43.0000

4

20 16

AN525-832R10

SCREW

**

DAS

33

9-89

DAS

31

9-89

Location

Loc Qty

Loc Code

ST344

43

125653

43

125653

Monday, April 07, 2014 2:41:23 PM

Shop Packet Print

Page 7

Picklist Print

Monday, April 07, 2014 2:41:23 PM

Page 8

Work Order ID: 116182

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Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

MS21042L08

Purchased

No

110

Each

6,398.000

4

2016

DAS

33

9-89

MS21042L08

Nut

DAS

31

9-89

Location

Loc Qty

Loc Code

ST314

3558

123900

58

m128401

1500

m128429

2000

ST508

2723

125445

1325

m127410

1398

ST509

117

m127304

117

110

Each

600.0000

8

40 32

DAS

33

9-89

NAS1149DN816J

Purchased

No

NAS1149DN816J

WASHER

DAS

31

9-89

Location

Loc Qty

Loc Code

ST293

600

m128057

600

110

Each

97.0000

4

2016

DAS

33

9-89

MS35206-217

Purchased

No

MS35206-217

SCREW

DAS

31

9-89

Location

Loc Qty

Loc Code

ST288

97

m128228

12

m128429

10

m128687

75

13x128228
4x128429

Monday, April 07, 2014 2:41:23 PM

Shop Packet Print

Page 8

Picklist Print

Monday, April 07, 2014 2:41:23 PM

Page 9

Work Order ID: 116182

116182

Parent Item: D212-580-043

D212-580-043

Parent Item Name: Led Pulse Light

Start Date: 4/7/2014

Required Date: 4/14/2014

Start Qty: 5.00

Required Qty: 5.00

MS21042L04

Purchased

No

110

Each

126.0000

4

20 16

DAS
33
9-89

MS21042L04

NUT

DAS
31
9-89

Location

Loc Qty

Loc Code

ST314

126

125653

126

125653

110

Each

186.0000

8

40 32

DAS
33
9-89

NAS1149DN432J

Purchased

No

NAS1149DN432J

WASHER

DAS
31
9-89

Location

Loc Qty

Loc Code

ST293

86

m127306

86

127306

st510

100

m127832

100

110

Each

16.0000

1

5 4

DAS
33
9-89

D4377-1

Manufactured

No

D4377-1

Placard

DAS
31
9-89

Location

Loc Qty

Loc Code

ST104

16

101873

3

114417

12

95214

1

37101973
17114117

Monday, April 07, 2014 2:41:23 PM

Shop Packet Print

Page 9

14-04-16

7.0 PARTS LIST

Qty	Part Number	Description
X	D212-580-043	LED Pulse Light Kit
2	EWLA1000DBDS0W	LED Light
2	D4078-1	Clamp Half
2	D4079-1	Clamp Half, Attachment
2	D4081-1	Bushing
1	MS26574-3	Circuit Breaker
1	MS22073-3	Circuit Breaker
1	MS24524-21	Switch (On-Off-On)
1	1210/2405-2A	Pulse Light Module
1	206486-2	Connector, Socket (J1)
1	206485-1	Connector, Plug (P1)
1	206458-1	Feed-thru, Receptacle (J2/J3)
1	206460-1	Connector, Plug (P2)
1	205838-1	Connector, Plug (P3)
10	M39029/64-369	Contacts, Pins (J1)
30	M39029/63-368	Contacts, Sockets (P1/P2/P3)
4	1-206062-4	Connector Backshell
2	AN4-17A	Bolt
4	AN3-7A	Bolt
2	MS21042L4	Nut
7	MS21042L3	Nut
4	NAS1149D0463J	Washer
8	NAS1149D0363J	Washer
4	AN525-832R10	Screw
4	MS21042L08	Nut
8	NAS1149DN816J	Washer
4	MS35206-217	Screw
4	MS21042L04	Nut
8	NAS1149DN432J	Washer
1	D4377-1	Placard

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Revision: D
Date: 12.06.13

